railcore

O) Bed

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⚙ PARTS:

- M3 x 20 Socket Head Screw (3)
- M3 Washer (3)
- 1/4" Rubber Washer (3)
- M3 Nylock Nut (3)
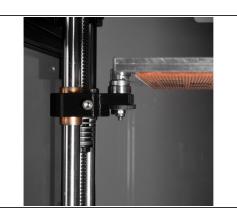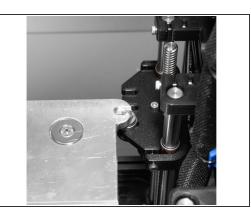- Mini Aluminum Bed (1)
- Mini Silicon Heater (1)

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Step 1 — Install Heater

- Remove backing revealing 3M adhesive and install the silicon heater as shown in the image.

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Step 2 — Install Bed

- The bolt stack for mounting the bed is made up of (1) M3 x 25 socket head screw, (1) set of leveling washers, (1) 1/4" rubber washer, (1) M3 washer, and (1) nylock M3 nut.

- The socket head should go in the milled cutout of the bed, and the bed should sit on the stack of the leveling washers on top of the Z yoke.

- The rubber washer, M3 washer and M3 nylock nut will be below the Z yoke.

- ⚠ The latest version of the Z yokes have three slots. To match the kit configuration, attach the bed to the yokes using the mounting slots closest to the front of the printer.

- ⓘ Wiring should hang off the right side of the bed when installed.

- Tighten the nylock nuts, attaching the bed to the three Z yokes.

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