# railcore

# G) Sides Installation

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## TOOLS:

- Allen Key (1)

## PARTS:

- Acrylic Sides (4)
- 73 mm 1515 Extrusion (4)
- Printed Feet (4)
- M3 x 10 Socket Head Screw (84)
- M3 Washer (80)
- M3 Nut (16)

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## Step 1 — Install Front



(i) You may need to loosen the bottom corner cubes and base acrylic panel. This will ensure all mating faces are not under tension.

- Using (16) M3 x 10 socket head screws and (16) M3 washers attach the front acrylic panel.

## Step 2 — Install Right Acrylic



- Using (16) M3 x 10 socket head screws and (16) M3 washers attach the right acrylic panel.

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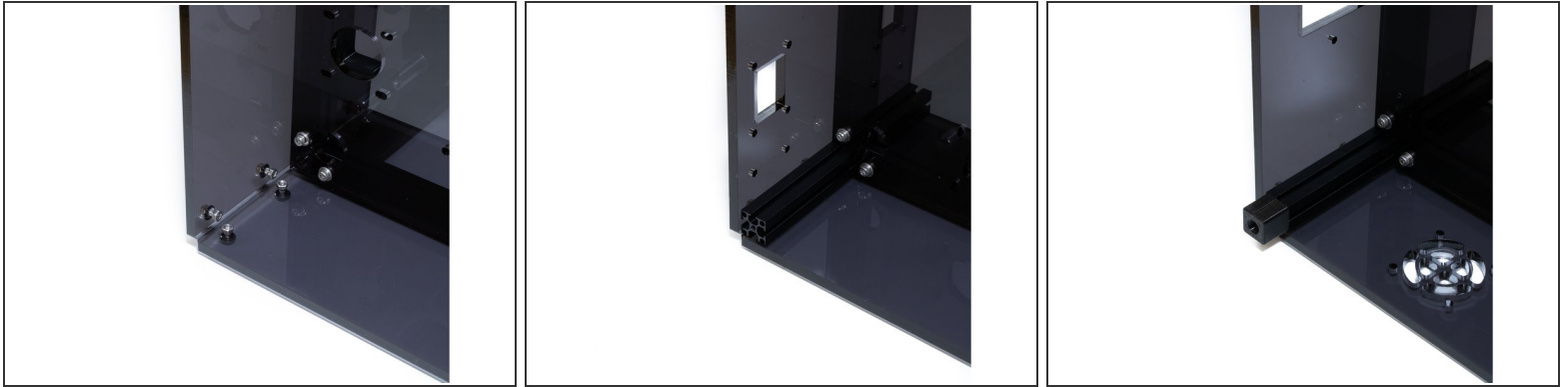
## Step 3 — Install Rear Acrylic



- Using (16) M3 x 10 socket head screws and (16) M3 washers attach the rear acrylic panel.
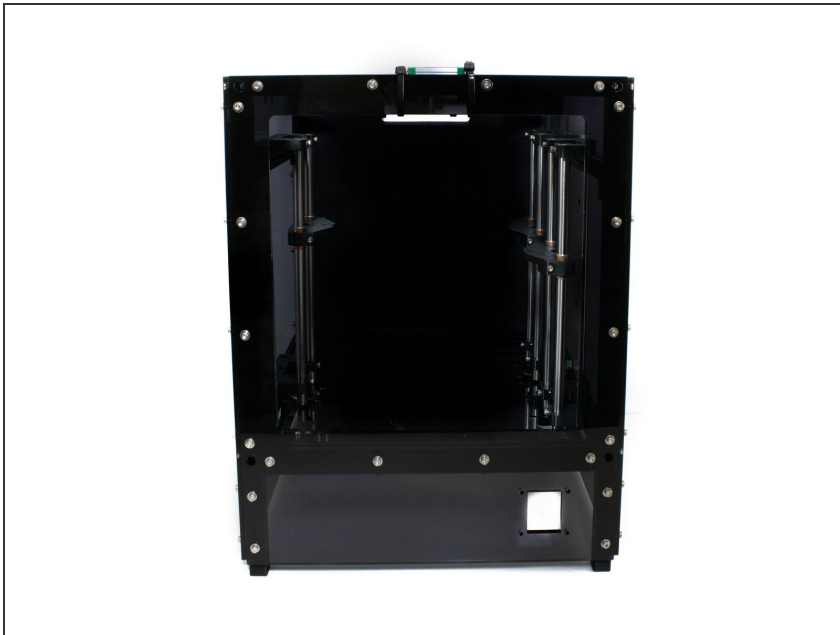
## Step 4 — Install Left Acrylic



- Using (16) M3 x 10 socket head screws and (16) M3 washers attach the left acrylic panel.

- (i) Tighten the corner cubes and panels you may have loosened.

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## Step 5 — Install Feet (x4)



- Insert (4) M3 x 10 socket head screws and (4) M3 washers into each corner.

- Thread (4) M3 nuts onto the screws you inserted.

- Slide the 73 mm 1515 extrusion on the (4) M3 nuts and tighten the socket head screws.

- Attach the printed foot to the bottom of the extrusion using a M3 x 10 socket head screw.

## Step 6 — Complete Side Installation



- Panel assembly complet.

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